

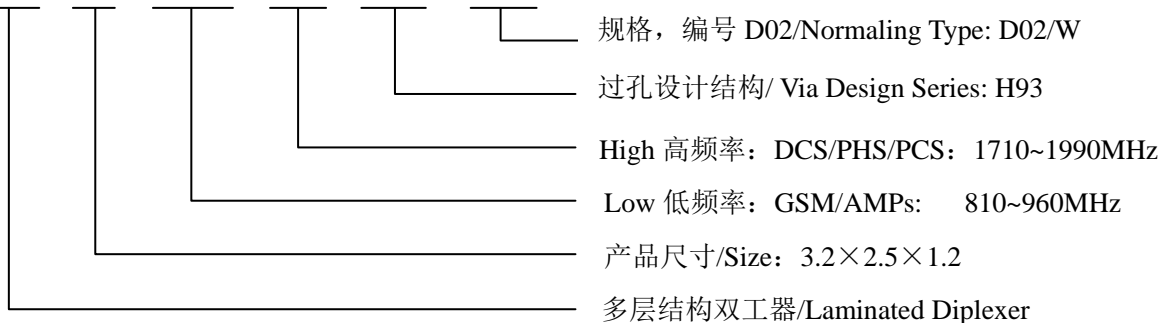
1. 概述 INTRODUCTION

微波双工器，也称合路器，英文 Diplexer, 它是由低通滤波器和高通滤波器（或带通滤波器）组成，从而实现对无线通讯信号进行高低分频，因而适用于带双频的无线通讯系统，比如 GSM/DCS，GSM/PCS, GSM/PHS 或 WLAN 的 2.4GHz/5GHz 等。具有低的插入损耗、高的衰减和小体积 SMD 片式设计，能减少复杂的调校工作，可以简化电路设计。

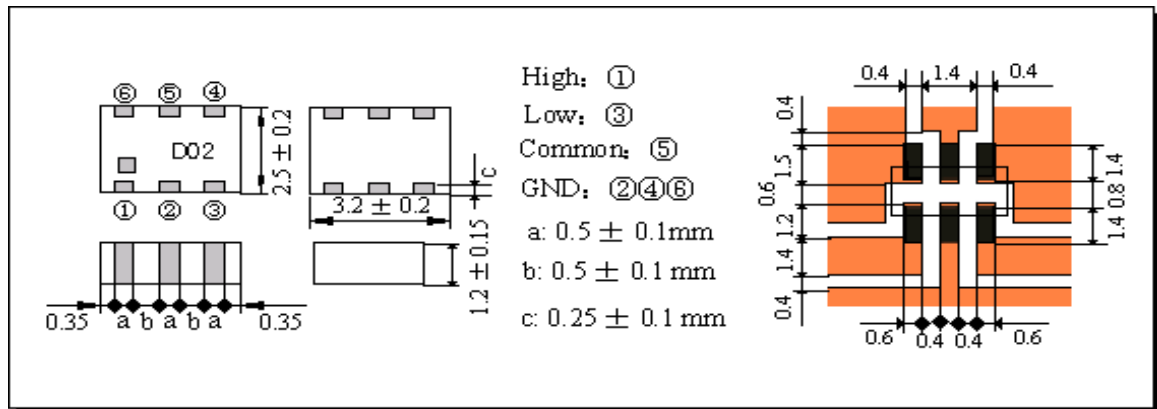
Microwave Diplexer (also called band separator) is formed with LP and HP (or BPF) to be applied for band separator, especially for dual-band system, such as GSM/DCS，GSM/PCS, GSM/PHS or WLAN 2.4GHz/5GHz, etc. with low insertion loss and high attenuation as well as small size SMD chip design, which can simplify your complex tuning and circuit design.

2. 型号 Part Number

LD 32 GSM 1G7 H93 - D02/W



3. 外型尺寸 Dimensions (Unit: mm)



4. 结构及材料 Structure and Material

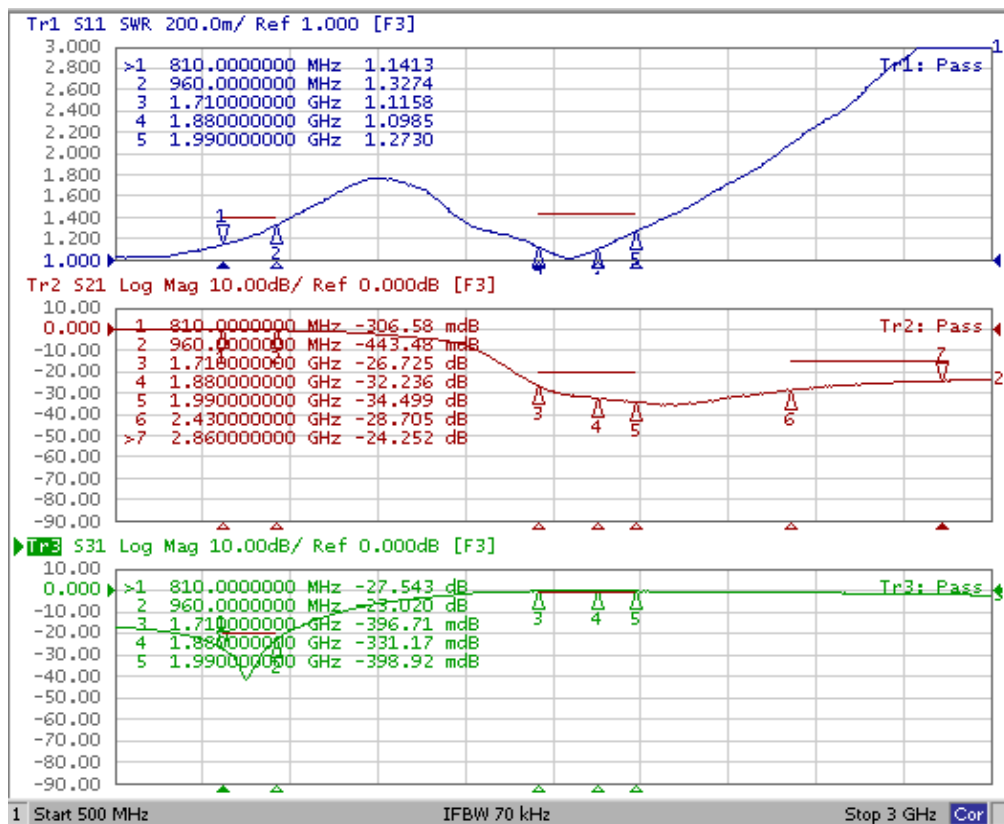
No	Part Name 名称	Structure and Material 结构及材料
4.1	Resonator 谐振体	Dielectric Material LTCC 介质材料
4.2	In/Output Terminals 输入/输出	Ag 银
4.3	Ground Base 接地面	Ag 银

No.	Item (项目)	Specifications (特性)
5.1	Frequency Range 通带范围	Low 低端: 810MHz~960MHz
		High 高端: 1710Mhz~1990Mhz
5.2	Insertion Loss 插入衰耗	Low 低端: 0.5dB Max. at 25°C ± 5°C (0.6dB Max. at -20°C~70°C)
		High 高端: 0.6dB Max. at 25°C ± 5°C (0.7dB Max. at -20°C~70°C)
5.5	V.S.W.R (in BW) 驻波比	Low 低端: 1.4 Max. (810MHz~960MHz)
		High 高端: 1.43 Max. (1710Mhz~1990Mhz)
5.6	Attenuation 阻带衰耗	Low 低端: 20dB Min.(1710Mhz~1990Mhz)
		High 高端: 20dB Min.(810MHz~960MHz)
5.7	Permissible Input Power 输入功率 (MAX)	5W Max. and 10 W for 5 minutes
5.8	In/Output Impedance 输入/输出阻抗	50 Ω

5. 电气性能

Electrical Characteristics

6. 特性曲线

Characteristic curve


7 环境试验后允许误差 Post Environmental Tolerance

经环境试验后允许比起始读数偏差见下表

No.	Item (项目)	Post Environmental Tolerance (环境试验后允许附加误差)
7.1	Center Frequency 中心频率 fo	±2.0 MHz
7.2	Insertion Loss 插入损耗	±0.5 dB
7.3	Band Width 通带宽度	±5.0 MHz
7.4	Ripple (in BW) 通带波动	±0.5 dB
7.5	V.S.W.R (in BW) 驻波比	±0.2
7.6	Attenuation 阻带衰减	±2.0 dB

Post Environmental Tolerance (Refer to the table)

8 环境试验 Environmental Test

基准条件：温度范围	Temperature range	25±5°C
相对湿度范围	Relative Humidity range	55~75%RH
工作温度	Operating Temperature range	-40°C~+85°C
贮藏温度	Storage Temperature range	-40°C~+85°C

8.1 耐振动 Vibration Resist

在振动频率为 10~55Hz 振幅为 1.5mm 沿 X.Y.Z 方向各振动 2 小时后测试符合表 7.1~7.6 规定。

The device should satisfy the electrical characteristics specified in paragraph 7.1~7.6 after applied to the vibration of 10 to 55Hz with amplitude of 1.5mm for 2 hours each in X, Y and Z directions.

8.2 耐跌落冲击 Drop Shock

在 100cm 高度处按 X, Y, Z 三个面分别自由跌落在木制地板上共 3 次后测试符合表 7.1~7.6 规定。

The device should satisfy the electrical characteristics specified in paragraph 7.1~7.6 after dropping onto the hard wooden board from the height of 100cm for 3 times each facet of the 3 dimensions of the device.

8.3 耐焊接热 Solder Heat Proof

能承受经 120~150°C 的温度预热 120 秒后, 在 255°C+10°C 的焊锡浸 5±0.5 秒, 或 300°C-10°C 的电烙铁焊接 3±0.5 秒, 焊接面无损伤。

The device should be satisfied after preheating at 120°C~150°C for 120 seconds and dipping in soldering Sn at 255°C+10°C for 5±0.5 seconds, or electric iron 300°C-10°C for 3±0.5 seconds, without damage.

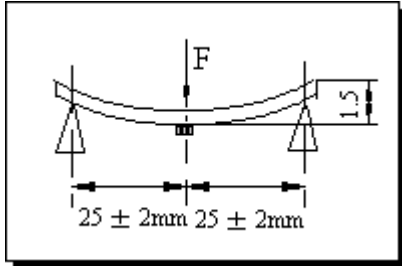
8.4 结合力试验 Tensile Strength of Terminal

在产品电极端子上或表面上应能承受 1kg 垂直拉力 10±1 秒。

The device should not be broken after tensile force of 1.0kg is slowly applied to pull a lead pin of

the fixed device in the lead axis direction for 10 ± 1 seconds.

8.5 耐弯曲试验 *Bending Resist Test*



将产品按图焊在 $1.6 \pm 0.2\text{mm}$ 的 PCB 板中间，由箭头方向施力： 1mm/S ，弯曲距离： 1.5mm ，保持 $5 \pm 1\text{S}$ ，产品金属层无脱落。

Weld the product to the center part of the PCB with the thickness $1.6 \pm 0.2\text{mm}$ as the illustration shows, and keep exerting force arrow-ward on it at speed of 1mm/S , and hold for $5 \pm 1\text{S}$ at the position of 1.5mm bending distance, so far, any peeling off of the

product metal coating should not be detected.

8.6 耐湿热特性 *Moisture Proof*

在温度为 $60 \pm 2^\circ\text{C}$ 相对湿度 $90\sim 95\%$ 的恒温湿箱中放置 96 小时，在常温中恢复 1~2 小时后测试，符合表 7.1~7.6 规定。

The device should satisfy the electrical characteristics specified in paragraph 7.1~7.6 after exposed to the temperature $60 \pm 2^\circ\text{C}$ and the relative humidity $90\sim 95\%$ RH for 96 hours and 1~2 hours recovery time under normal condition.

8.7 高温特性 *High Temperature Endurance*

在温度为 $85 \pm 5^\circ\text{C}$ 的恒温箱中放置 96 ± 2 小时，在常温中恢复 1~2 小时后测试。符合表 7.1~7.6 规定。

The device should satisfy the electrical characteristics specified in paragraph 7.1~7.6 after exposed to temperature $85 \pm 5^\circ\text{C}$ for 96 ± 2 hours and 1~2 hours recovery time under normal temperature.

8.8 低温特性 *Low Temperature Endurance*

在温度为 $-40^\circ\text{C} \pm 5^\circ\text{C}$ 低温箱中放置 96 ± 2 小时后恢复 1~2 小时测试符合表 7.1~7.6 规定。

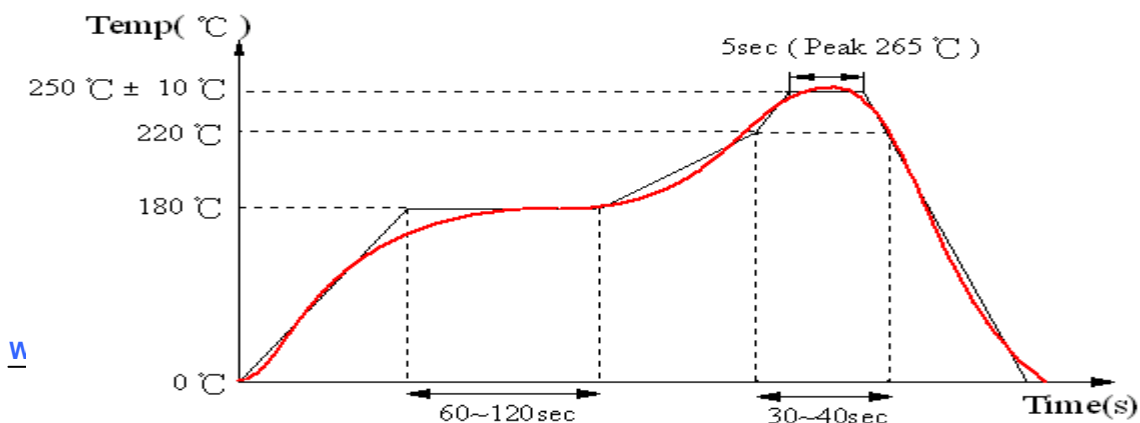
The device should also satisfy the electrical characteristics specified in paragraph 7.1~7.6 after exposed to the temperature $-40^\circ\text{C} \pm 5^\circ\text{C}$ for 96 ± 2 hours and to 2 hours recovery time under normal temperature.

8.9 温度循环 *Temperature Cycle Test*

在 -40°C 温度中保持 30 分钟，再在 $+85^\circ\text{C}$ 温度中保持 30 分钟，共循环 5 次后在常温中恢复 1~2 小时后测试符合表 7.1~7.6 规定。

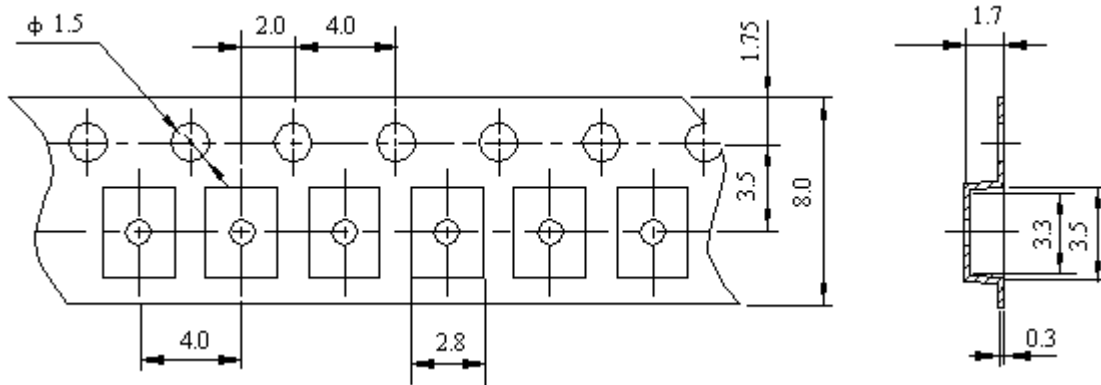
The device should also satisfy the electrical characteristics specified in paragraph 7.1~7.6 after exposed to the low temperature -40°C and high temperature $+85^\circ\text{C}$ for 30 ± 2 min each by 5 cycles and 1 to 2 hours recovery time under normal temperature.

9 回流焊温度 *Reflow Soldering Standard Condition*



10 包装尺寸 (3225) Packaging and Dimensions

10.1 Plastic Tape



包装说明： Remarks for Package

载带尾部空穴长度 150~200mm，载带头部空穴长度 250~300mm，头部的盖带加长 250mm。

Reserve a length of 150~200mm for the trailer of the carrier and 250~300 mm for the leader of the carrier and further 250mm of cover tape at the leading part of the carrier.

10.2 Reel (2500 pcs/Reel)

